



# **TEMPO** nanofibrillated cellulose as template for controlled release of antimicrobial copper from PVA films

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## ABSTRACT

TEMPO nanofibrillated cellulose (TNFC) was used in different concentrations (0 wt. %, 30 wt. %, 50 wt. % and 70 wt. %) as template to synthesize copper nanoparticles (CuNPs) from copper sulfate and the resulting hybrid material was mixed with polyvinyl alcohol to prepare films. The final composite films were evaluated effectively in terms of their antimicrobial properties against *Escherichia coli* DH5 $\alpha$ . More importantly, copper release, using deionized water as receptor media, was evaluated by ICP-OES. The results indicate that increasing the cellulosic material concentration will facilitate the control of copper release from the films. The copper release rate data were modeled by the empirical models but there was an alternation as TNFC concentration increased. The result shows that the release of copper obeys the Power law when TNFC is at a low concentration (<30%). However, as the TNFC concentration increased to 70%, the copper release rate obeys exponential mode with a high coefficient value  $(R^2)$  of 0.9951.

## **RESULTS AND DISCUSSION**

> Morphology and elemental analysis







Figure 5. Scheme of release behavior of PVA/CuNPs film (top) and PVA/TNFC-CuNPs (bottom) films in deionized water.



## SYNTHESIS

CuNPs were synthesized on TNFC using a chemical reduction method. PVA films were composite prepared by incorporating this TNFC-CuNPs hybrid material into the PVA matrices using a solvent casting process.



NFC: TEMPO nanofibrillated cellulose CuNPs: Cu nanoparticles DI water: Deionized wate

Figure 2. (a) TEM image of TNFC-CuNPs under scale of 20 nm; (b) TEM image of TNFC-CuNPs under scale of 10 nm; (c) Particle size distribution of Cu nanoparticles; (d) Energydispersive X-ray spectroscopy (EDS) of TNFC-CuNPs.

In Fig.3c, the average diameter of CuNPs obtained in this study is 8.9 nm with a standard deviation of ±0.4 nm.

#### > Antimicrobial Test against *E. coli*



Figure 6. Scheme of copper release process subject to increasing TNFC concentration

#### **Kinetic study of copper release**



Figure 7. Copper release rate  $M_{t}/M_{\infty}$  as a functional of time for: (a) PVA/CuNPs film; (b) PVA/TNFC-CuNPs film with TNFC-CuNPs containing 30% TNFC; (c) PVA/TNFC-CuNPs film with TNFC-CuNPs containing 50% TNFC; (d) PVA/TNFC-CuNPs film with TNFC-CuNPs containing 70% TNFC

In Fig.7, M<sub>t</sub> stands for the mass of copper released to the deionized water.  $M_{\infty}$  stands for the mass of copper which was still in the films after releasing.

Figure 1. Preparation of TNFC-CuNPs hybrid material and PVA/TNFC-CuNPs film

## CHARACTERIZATION

- Transmission electron microscopy (TEM) for morphology and Energy-dispersive X-Ray spectroscopy (EDS) analysis of TNFC-Cu
- Antimicrobial test against *E.coli* DH  $5\alpha$
- Inductively coupled plasma optical omission spectroscopy (ICP-OES) for copper release
- Determination of copper release rate

To measure the concentration of released copper ( $\mu_1$ ), the films were cut into 1cm×1cm pieces and immersed in 10ml deionized water. To measure the concentration of copper still in film  $(\mu_2)$ , the immersed film pieces were solved using 1 ml nitric acid and subject to a digestion process then followed with a dilution process. The copper release rate ( $\varphi$ ) was measured from 2 to 14 days with an interval of 2 days. The formula used for calculating is:

Figure 3. Antimicrobial test against *E. coli*: a) *deionized water*; b) PVA film; c) PVA/TNFC film; d) PVA/TNFC-CuNPs film

*E. coli* broth was exposed to those substance for 7 days. All population of *E. coli* were counted after 10<sup>7</sup> times dilution of exposed broth other than Fig. 3d which was  $10^2$  times. The reason is that *E*. *coli* colony has not been observed after 10<sup>2</sup> times dilution. The results show that original population of *E. Coli* broth before exposure are (a) 1.5×10<sup>8</sup> CFU/ml, (b) 5×10<sup>7</sup> CFU/ml, (c) 6×10<sup>7</sup> CFU/ml and (d) 1×10<sup>2</sup> CFU/ml.

#### >TNFC concentrations and copper release



### CONCLUSIONS

TEMPO nanofibrillated cellulose was successfully used as bio-based template for synthesis of copper nanoparticles with resulting particle size around 9 nm. Comparing to directly embed CuNPs into PVA film, TNFC-CuNPs hybrid nanomaterial was demonstrated more effectively against E. coli growth, leading by 5 log reduction. TNFC can regulate the copper release rate and improve the longterm antimicrobial properties of the PVA films. It indicates that the average copper release rate decreases by 38% when the concentration of TNFC increases from 0 wt.% to 70 wt.%. The copper release rate of CuNPs obeys well to the Power law, while the one of TNFC-CuNPs obeys well to exponential model with a high coefficient of determination (R<sup>2</sup>=0.9951) when TNFC increases to 70 wt.%. TNFC-CuNPs is a promising agent to achieve controlled delivery of copper for antimicrobial application.

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 $\varphi = \mu_1 / (\mu_1 + \mu_2)$ 

Where:

 $\varphi$ : copper release rate  $\mu_1$ : mass of copper released to media  $\mu_2$ : mass of copper still in film

Figure 4. copper release rate over time

In Fig.4, the average copper release rates are 0.770 (0% TNFC), 0.768 (30%), 0.650 (50%) and 0.590 (70%) respectively.

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