

#### S.Y. (Tony) Zhang, Group Leader Resource

Hou Z.-Q., PDF and Lin J. Hu Research Scientist







### **Standing Tree Density**

- Affect wood properties and end uses
- Little work done

X-ray Scanning Technique to Determine Density

- Lumber
- Composite wood panels

Computer Tomography (CT) X-Ray Scanning Technique

Images of inside of logs







## Examine the feasibility of determining standing tree density using X-ray scanning technique







## Fresh logs

## from beech and

## baslsam fir





## **Experimental Procedure**

- 1) Cut butt logs from standing trees and sealed logs in plastic bags
- 2) CT X-ray scanning using Siemens's SOMATOM Plus 4 Volume Zoom computer tomography (CT) system for multi-slice spiral scanning
- Destructive determination of log density using 51 mm (2 in.) discs cut from the log specimens





## **Experimental Procedure**

- 4) Determination of moistrue contents of the discs using oven dry method
- 5) Analysis of X-ray attenuations (CT numbers) mesured by CT scanner using Matlab program
- 6) Development of prediction equations for fresh log density from CT number by linear regulation analysis



Siemens's SOMATOM Plus 4 Volume Zoom CT X-Ray System

THE

SUP MUNU

www



### **Parameters for CT X-Ray Scanning Log Specimens**

- X-ray tube kilovoltage: 140 kVp
- X-ray tube current: 178 mA
- Volume element of the section that was scanned (voxel) of 0.78  $\times$  0.78  $\times$  10.00 mm  $^3$
- Interval of reconstructed sliced images along the longitudinal direction of the log: 51 mm (two inches)





# Image of Cross-Section of Log Specimen

### Beech





### **Resource Assessment and Utilization**



Fir

### **Relationship between fresh log density and X-ray attenuation**



Average CT number of the corresponding cross-section image



### **Relationship between fresh log density and X-ray attenuation**

Fresh fir-log



Average CT number of the coresponding cross-section image





### **Discrepancy of predicted density** from measured density (%)

Log species	Absolute Mean	Maximum	Minimum
Fresh beech	0.7	2.2	-1.5
Fresh fir	2.5	8.0	-12.2





## Factors Affecting the Accuracy

### **Uniformity of Density Distribution**

Log species	Coefficient	Coefficient Variance (%)		
	Longitudinal	Radial		
Fresh beech log	2.6	9.6		
Fresh fir log	4.3	16.9		

### Moisture Content (%)

Log species	Average	Standard Deviation	Coefficient Variation (%)
Fresh beech	68.5	1.4	2.0
Fresh fir	107.5	7.2	6.7



### **Longitudinal Density Distribution**





Longitudinal position from big end



### **Longitudinal Density Distribution**



Longitudinal position from big end



### Prediction of Radial Density Distribution Along Profile-1 of a Cross-Section of Fresh Beech Log Specimen





### Across-Pith Radial Density Distribution Along Profile-1 of a Fresh-Beech Log Cross-Section





### Prediction of Radial Density Distribution Along Profile-1 of a Cross-Section of Fresh Fir Log Specimen





### Across-Pith Radial Density Distribution Along Profile-1 of a Fresh-Fir Log Cross-Section







### **Conclusion & Recommendation**

- 1) X-ray scanning is a promising technique to non-destructively determine fresh log density
- 2) Portable X-ray device is needed for standing tree density determination
- 3) Further research is needed to improve the accuracy and effectiveness of its application to various species of standing trees



Partner in Providing Added Value to the Wood Products Industry

#### www.forintek.ca



